(miscellaneous)  Alan Connor

ACROSS
1.   e.g. Brazilian
4.   Below baritone
8.   Harshly hewn hut
13. 'Suit to ___' or 'wear ___-shirt'
15.  Junk food listed by Waitrose as 'Chocolate flavour sandwich biscuit with a vanilla flavour filling (29%)'
16.  Hickory nut
17.  Motivate a memory
19.  Moving manga
20.  ___ sample
21.  One of a cat's four
23.  It's found on eaves and leaves
24.  A looser jean than skinny
27.  'Give me my ____, put on my crown' (Antony and Cleopatra)
29.  Devotee
32.  Ages
34.  'Cheek to Cheek' musical
38.  Long-time Elvis label
39.  Robert Maxwell's was the Lady Ghislaine
41.  Belgian city with teams Standard and RFC
42.  ____ bomb
44.  Nigerian currency
46.  Formerly, to infect with gonorrhoea
47.  59d
49.  It stops nosh going up your nose
51.  'terminological inexactitude' or 'disingenuous assertion' or 'alternative fact' or...
52.  Identity ____
54.  'My vegetable love should grow / Vaster than empires, and more ___' (To His Coy Mistress)
55.  'Two-Two won ___ too'
56.  Turn a ball of wool into
57.  Word re-iterated once (strictly speaking) in She Loves You
60.  That fella's
63.  Nosh
65.  'I, ___'
66.  A CID officer might confiscate this
67.  Put in an appearance
68.  Bedded biblically
69.  They're often bruised at the Baftas
70.  e.g. New York's Theatre or London's Frying Pan
71.  Embarrassing omission in a 1631 Bible's version of the Ten Commandments
72.  It shares a border with Turkey
73.  Former colony, the most densely populated region of the world
74.  Long read
75.  Money in Mali
76.  Irons, say
77.  Coax
78.  Cinch / sleep
79.  At any time in a poem

DOWN
1.  Britain's include Opium, Cod, Gulf...
2.  Making love or 1d
3.  ___phobia
4.  Kate's pseudonym in Blackadder II
5.  Abbreviated by Prince in 'When 2 R in Love'
6.  Booker nominee for 'Dorian' and 'Umbrella'
7.  Sunny?
8.  Purists insist it must have no garlic
9.  Red layer?
10.  A AID officer might confiscate this
11.  Put in an appearance
12.  Bedded biblically
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22.  Coax
23.  Cinch / sleep
24.  At any time in a poem
25.  Entitlement to call yourself 53d
26.  Title after receiving a 50d
27.  Swollen (literal); bombastic (metaphorical)
28.  Stop, or carry on unsteadily
29.  'The meaning doesn't matter if it's only ___ chatter of a transcendental kind' (Gilbert & Sullivan)
30.  'Keep your sense of wonder intact, & you will find yourself ready for a grand ___' (Donald J. Trump)
31.  Pen pioneer Laszlo
32.  Clam____ or ___sale
33.  'Grind his bones to make your bread, the whole trip' (Shrek)
34.  Putin's predecessor
35.  Babysitter's bother
36.  They come between are and tee
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